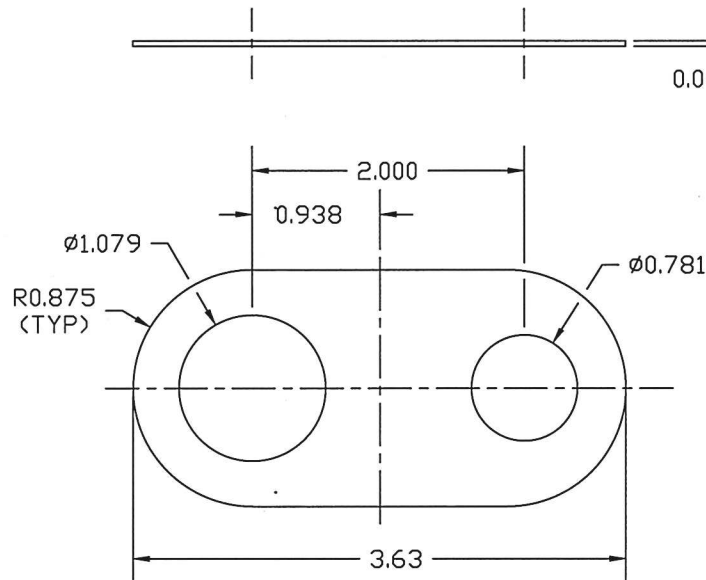


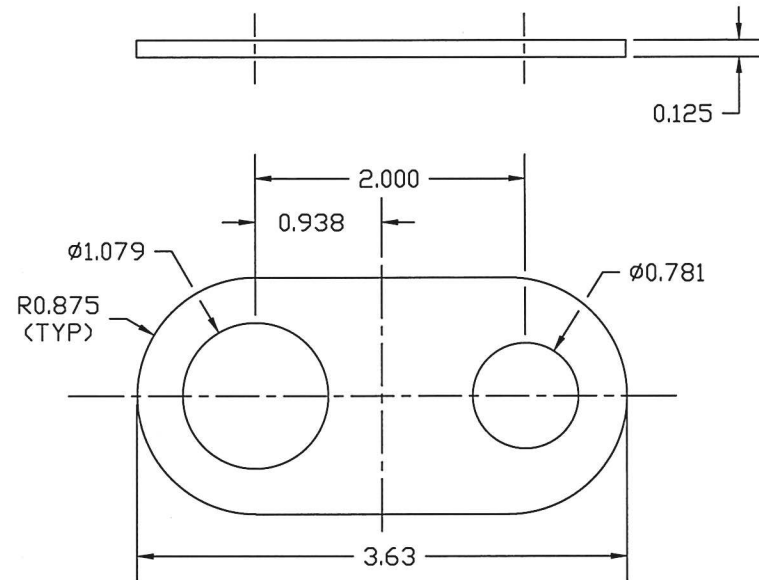
RELEASE DATE 2023.04.11 - REF ECR 505

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1	A		11/24/97	Ø1.079 WAS Ø0.890	REB	REB	REB
1	B		11/08/07	CLARIFIED DIMS/TOLERANCE LEVEL	REB	LS	REB
1-3	C		07/03/19	ADDED SHTS 2 & 3 W/ -3,-4,-5,-6. -1,-3,-5 ADDED 1/2 ALTERNATIVE MATERIAL.	DT	JA	JA



-1 STIFFENER

MATERIAL: 301 1/2 (ALT. 1/4) HARD STAINLESS MIL-S-5059C, QQ-S-766
STOCK: 0.040 SHEET
FINISH: NONE



-2 STIFFENER

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
FINISH: NONE

BREAK ALL SHARP EDGES

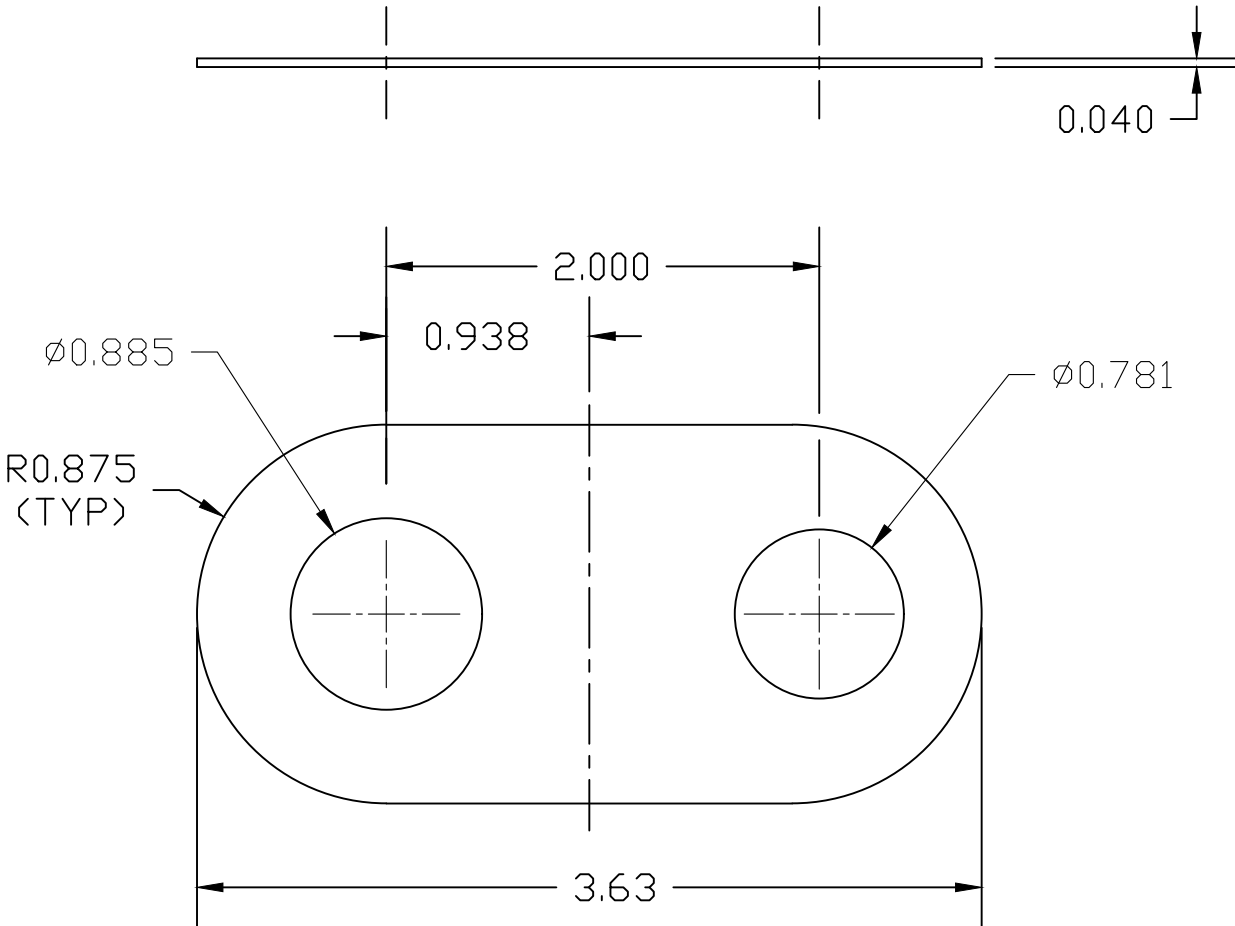
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PROTO

N/C

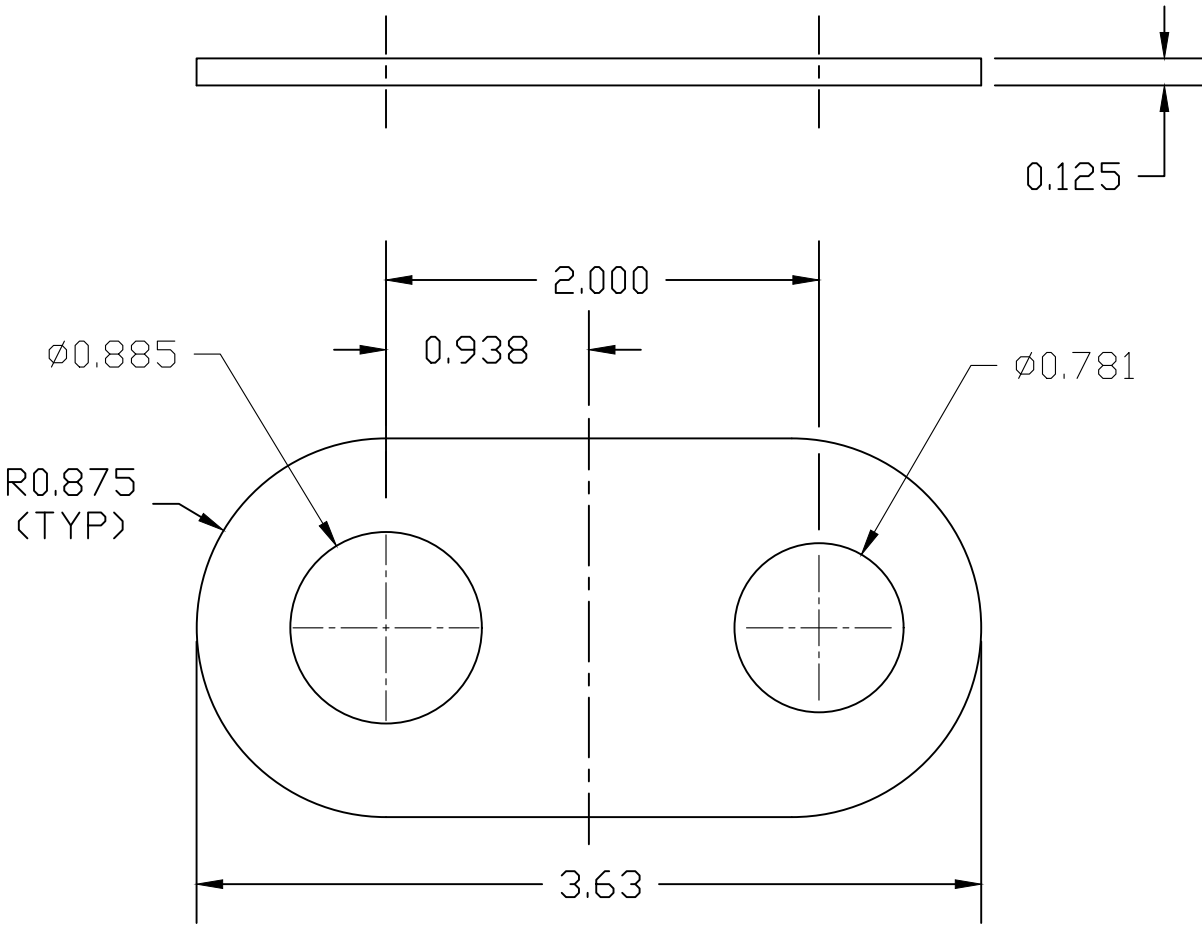
<div>Paravion® Technology Inc.</div>		TITLE			DRAWING NO.	
		STIFFENER			407AC-5510	
DIMENSIONS IN INCHES						
TOLERANCES EXCEPT WHERE NOTED:						
.X = ± .1		DRAWN BY	APRVD BY	CHK'D BY	DATE	REV
.XX = ± .05		RHSM	REB	LS	03/28/97	C
.XXX = ± .010						ECO
ANGLES = ± 1°		DO NOT SCALE DRAWING				
THREADS:		© 1995 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET
INTERNAL=CLASS 2B						1 OF 3
EXTERNAL=CLASS 2A						

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-3 STIFFENER

MATERIAL: 301 1/2 HARD STAINLESS MIL-S-5059C, QQ-S-766
STOCK: 0.040 SHEET
FINISH: NONE



-4 STIFFENER

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
FINISH: NONE

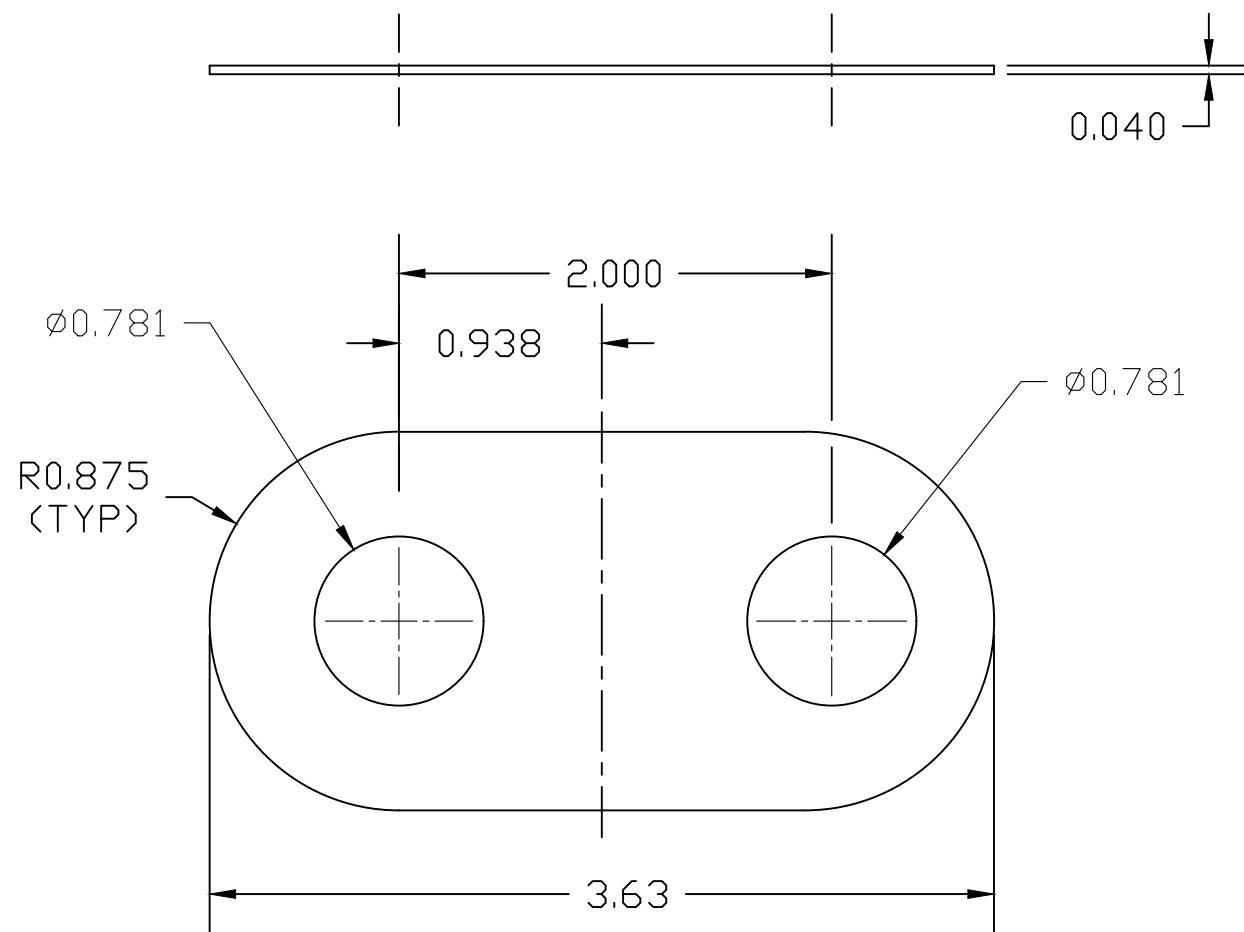
BREAK ALL SHARP EDGES

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PROTO

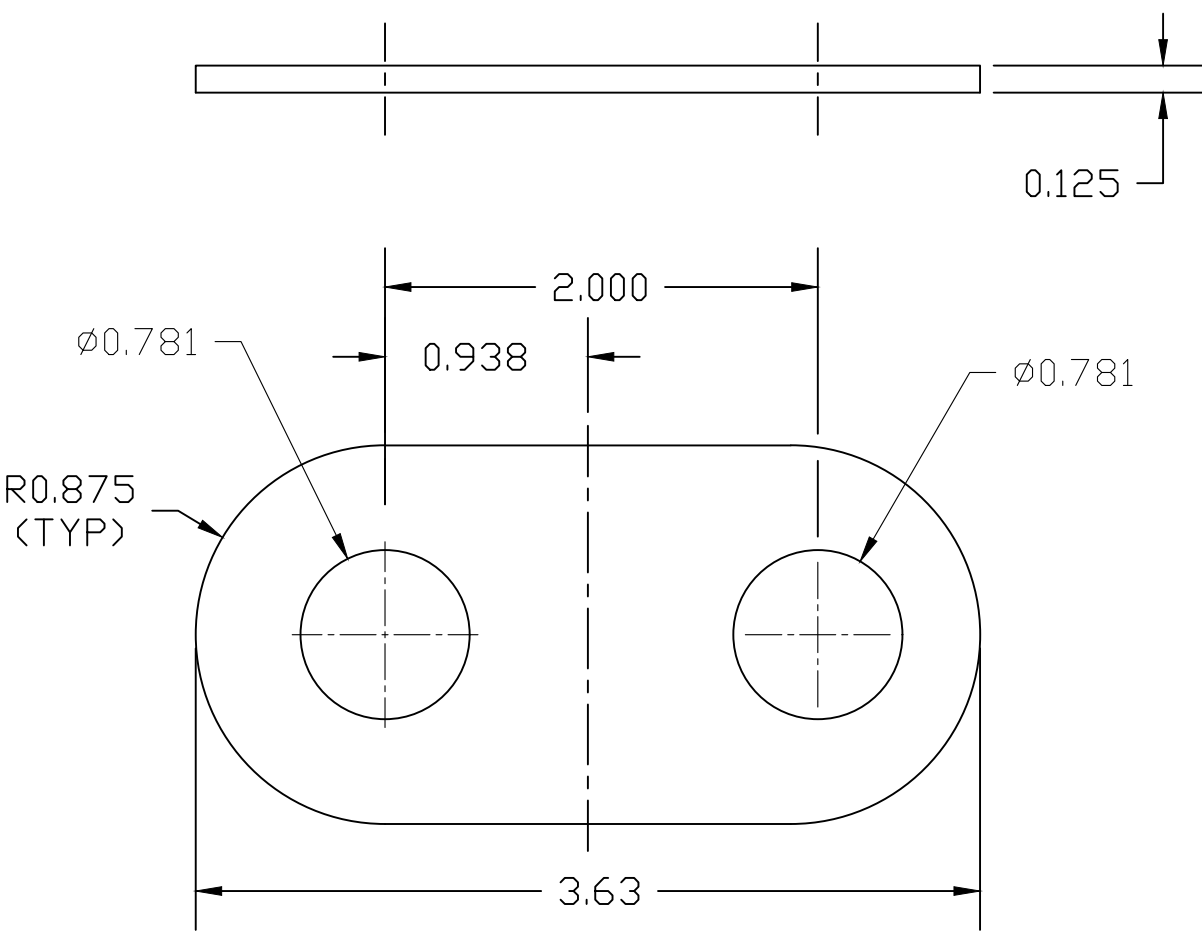
N/C

Paravion® ✓Technology Inc.		TITLE STIFFENER			DRAWING NO. 407AC-5510		
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
.X = ± .1		PDM			03/18/15	C	
.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET	
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INTERNAL=CLASS 2B							
EXTERNAL=CLASS 2A							



-5 STIFFENER

MATERIAL: 301 1/2 HARD STAINLESS MIL-S-5059C, QQ-S-766
STOCK: 0.040 SHEET
FINISH: NONE



-6 STIFFENER

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
FINISH: NONE

BREAK ALL SHARP EDGES

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PROTO
N/C

Paravion® Technology Inc.		TITLE STIFFENER		DRAWING NO. 407AC-5510		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY PDM	APRVD. BY	CHK'D BY	DATE 03/18/15	REV C
		DO NOT SCALE DRAWING				SHEET 3 OF 3
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